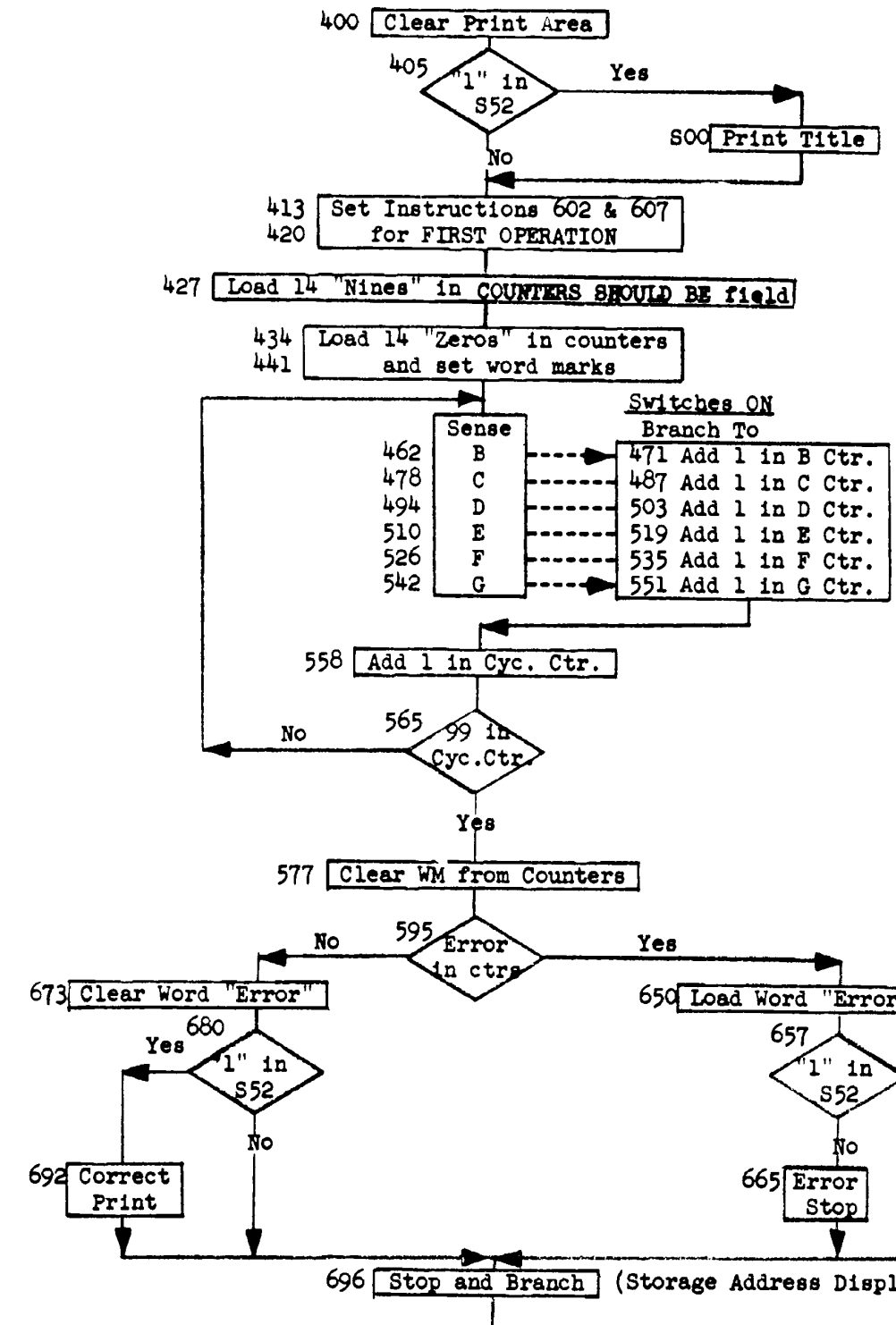
SENSE SWITCHES

FLOW CHART



To repeat program for first operation:

1. Leave switches ON
2. Change .700 in Loc.696 to B413
3. Re-start the program at Loc.696

To continue with second operation:

1. Set all switches OFF
2. Press Start Key

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