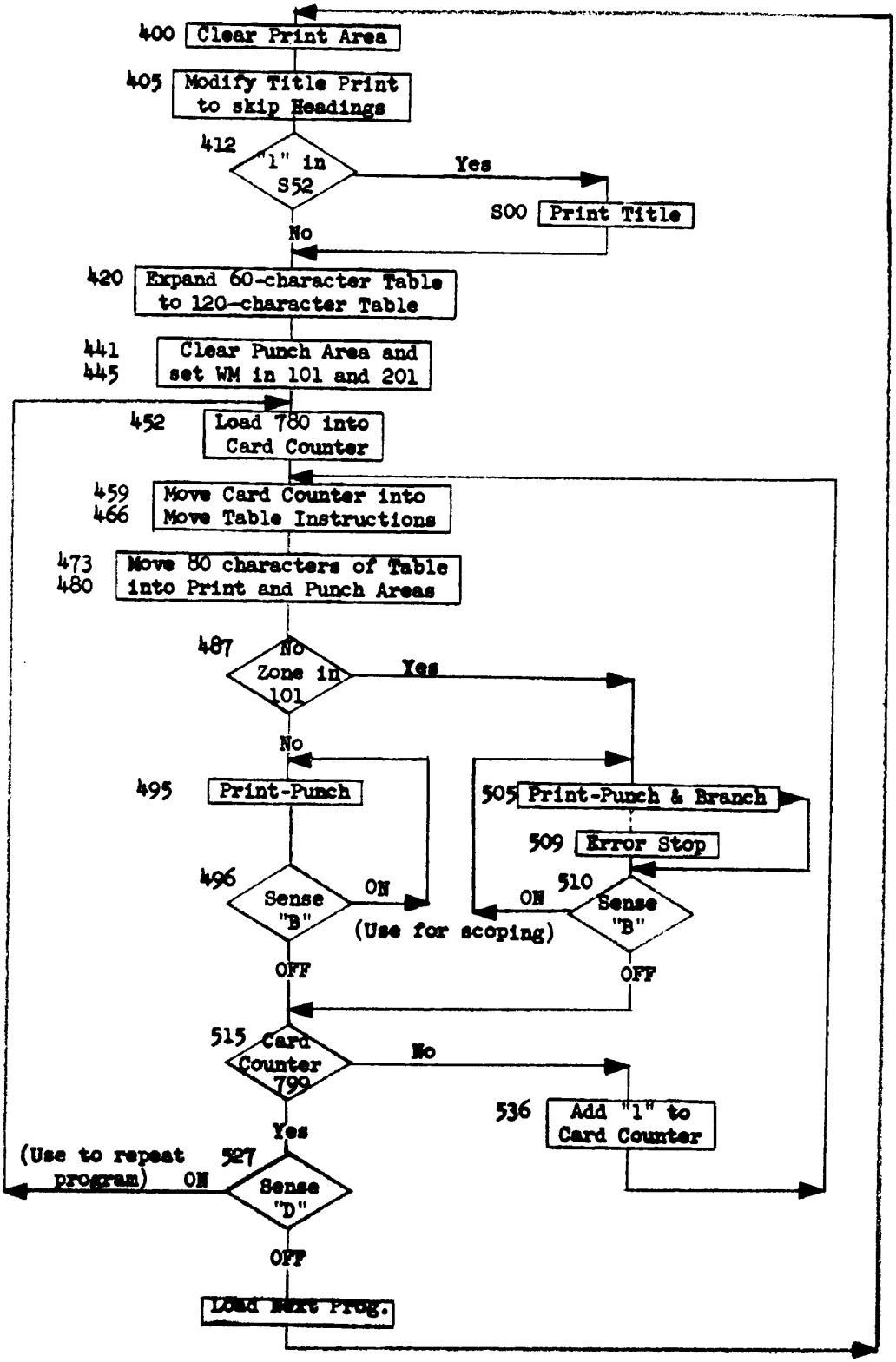PRINT-PUNCH
FLOW CHART