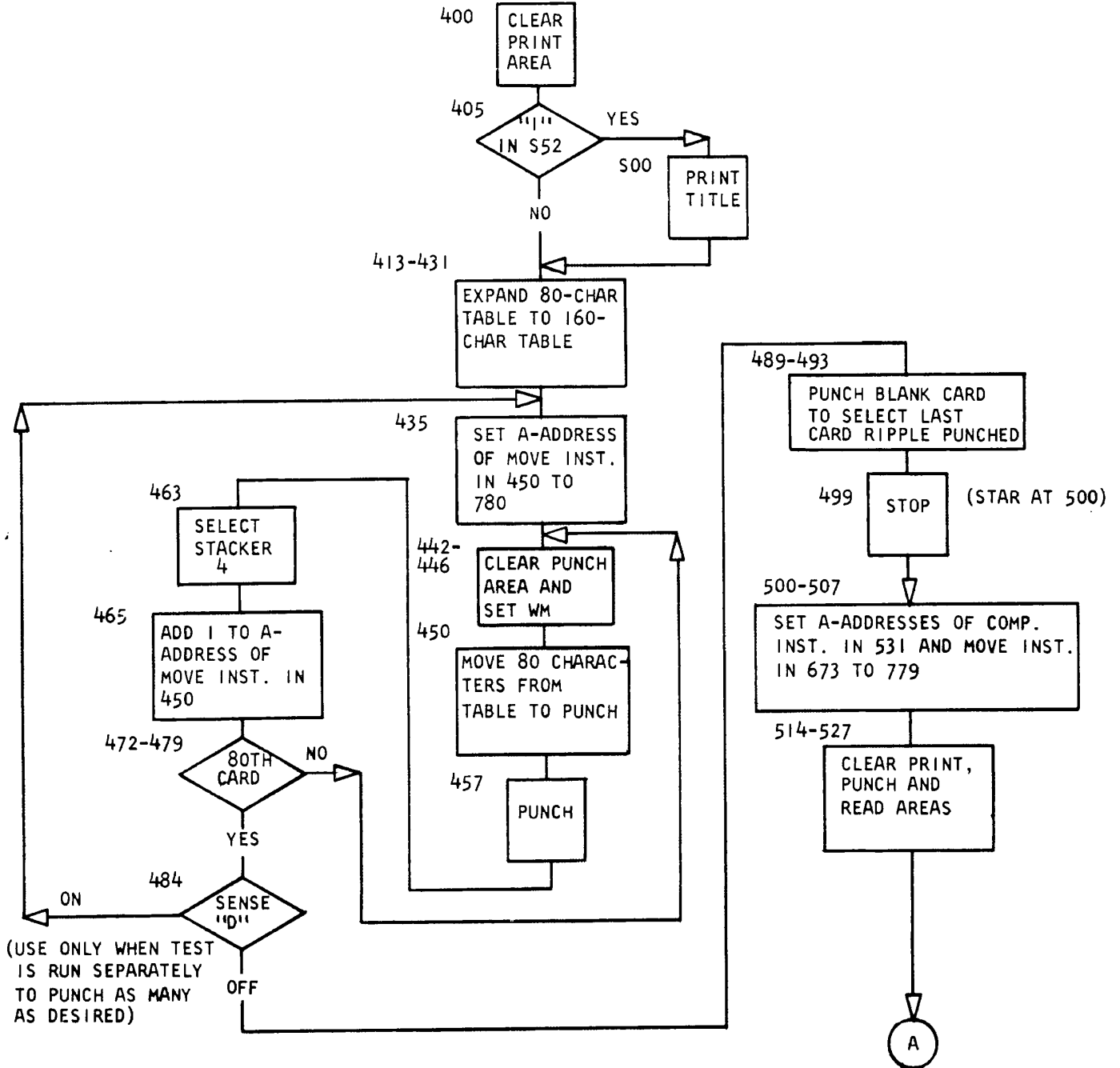


PUNCH FEED READ

FLOW CHART



DATE	2-2-61	3-13-61	2-15-62	6-29-63				
ENG. CHG. NO.	11078	110378B	115283	117628				