1403 METER CHECK-OUT

THE FOLLOWING PROGRAM IS AUTOMATICALLY LOADED WITH THE MAIN PROGRAM.

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980 2
981 B 981
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THE PROGRAM GIVEN UNDER THE 1402 METER CHECK-OUT -- LOCATIONS 900-936 — WILL ALSO BE USED FOR THE 1403. MANUALLY CHANGE THE CONTENTS OF 907 TO -F- WITH A WM, AND 909 TO A -2- WITH A WM.

1. MAKE PRINTER READY -- FORMS, RIBBON, CARRIAGE TAPE. START PROGRAM AT 980. BOTH CPU AND 1403 METERS SHOULD RUN. PRESS STOP. BOTH METERS STOP. PRESS START.

2. OPEN PRINT GATE. BOTH METERS CONTINUE RUNNING. CLOSE PRINT GATE AND PRESS CARRIAGE RESTORE. ONLY CPU METER CONTINUES RUNNING.

• 3. RESTART THE PROGRAM AT 980. BOTH METERS RUN. PRESS THE 1403 SPACE KEY. ONLY THE CPU METER CONTINUES RUNNING.

4. TO CHECK THAT THE 1403 METER LINE DOES NOT DROP OUT. BE SURE THAT LOCATION 907 CONTAINS A FORMS OP AND THAT LOCATION 909 CONTAINS A 2 OP. SET LINES PER INCH CONTROL TO NEUTRAL.

6. MANUALLY START THE PROGRAM AT 900. SCOPE THE OUTPUT OF THE 400 MILLISECOND SINGLE SHOT. THE OUTPUT SHOULD REMAIN ON.

1404 METER CHECK-OUT

1. WITH THE T-CASTING ON THE FORMS SIDE, PERFORM THE CHECKS GIVEN FOR THE 1403. THEN RETURN TO CHECK THE CARD-FEED-SIDE.

• 2. WITH THE T-CASTING ON THE CARD-FEED-SIDE USE THE FOLLOWING PROGRAM.

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1000 F 1
1002 F 1
1004 F 1
1006 F 1
1008 B #08
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THIS PROGRAM IS LOADED WITH THE MAIN PROGRAM.

• 3. WITH BLANK CARDS IN THE HOPPER START THE PROGRAM AT 1000. BOTH METERS SHOULD RUN.

• 4. REMOVE CARDS FROM HOPPER AND PERFORM A NON-PROCESS RUN-OUT. 1404 METER STOPS. CPU METER CONTINUES TO RUN. PRESS 1404 CHECK RESET.